



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

138346
D4149-1
Job Sheet 168195



Part No: D4149-1

Part Name: Crosstube Lug Plate, Air



Part Weight: 0 lbs

Job Created: 11/10/17

Due Date: 11/20/17

Type: SOLD

Job Qty: 30 ea

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Mario Poulin

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/18/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	30 pcs		11/20/17	0.00	4.58	Waterjet1		
110	QC	30 pcs		11/20/17	0.00	0.00	QC2		
120	QC	30 pcs		11/20/17	0.00	0.00	QC8		
150	Packaging	30 pcs		11/20/17	0.00	0.00	Packaging3		
160	QC21-SA	30 Ea		11/20/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	4	136	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 3:52 PM dart.poulin.mario



S011441



Crosstube Lug Plate, Aft

D4149-1

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/20/17
Job No: 168195

Dart Aerospace Ltd.
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DART AEROSPACE LTD		Work Order:	168195
Description: Aft Crosstube Lug Plate		Part Number:	D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	0.130	1		VIZ-00 T900	
Ø0.191	+0.005/-0.001	0.192	1			
Ø0.257	+0.006/-0.001	0.258	1			
Ø0.38	+0.006/-0.001	0.381	1			
0.380	+/-0.010	0.379	1			
0.469	+/-0.010	0.470	1			
0.310	+/-0.010	0.311	1			
0.750	+/-0.010	0.758	1			
3.25	+/-0.030	3.265	1			
0.65	+/-0.030	0.653	1			
0.63	+/-0.030	0.64	1			
5.46	+/-0.030	5.47	1			
3.80	+/-0.030	3.81	1			
2.13	+/-0.030	2.14	1			
1.313	+/-0.010	1.314	1			
0.625	+/-0.010	0.623	1			
0.375	+/-0.010	0.379	1			
1.175	+/-0.010	1.176	1			
0.752	+/-0.010	0.754	1			
1.588	+/-0.010	1.589	1			
1.587	+/-0.010	1.588	1			
11.15	+/-0.030	11.165	1			
0.750	+/-0.010	0.758	1			
1.55	+/-0.030	1.550	1			
1.12	+/-0.030	1.125	1			
8.42	+/-0.030	8.427	1			
2.70	+/-0.030	2.713	1			
0.125	+/-0.010	0.117	1			
Ø0.252	+0.003/-0.000	0.253	1			

Measured by:	Sc	Audited by:	DAS 38 2-80	Preliminary Approval:	
Date:	17/11/17	Date:	NOV 20 2017	Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	